## IN THE CLAIMS

This listing of claims replaces all prior versions, and listings, in this application.

1. (original) Process for the biochemical synthesis of 6-amino caproic acid wherein either 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

or wherein 6-amino-2-hydroxy-hexanoic acid (6-AHHA), a compound capable of being transformed into 6-aminohex-2-enoic acid, is treated with an enzyme having  $\alpha$ , $\beta$ -enoate reductase activity towards molecules containing an  $\alpha$ , $\beta$ -enoate group and a primary amino group, in particular with an enzyme having  $\alpha$ , $\beta$ -enoate reductase activity towards 6-aminohex-2-enoic acid.

2. (currently amended) Process for the biochemical synthesis of 6-amino caproic acid wherein either 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

$$H_2N-CH_2-CH_2-CH_2-CH=CH-COOH$$
 [1]

or 6-amino-2-hydroxy-hexanoic acid (6-AHHA), a compound capable of being transformed into 6-aminohex-2-enoic acid, is treated with an enzyme having α,β-enoate reductase activity towards molecules containing an α,β-enoate group and a primary amino group-according to one of claims 1, characterized in that the enzyme having α,β-enoate reductase activity is an enzyme originating from a microorganism selected from the group consisting of species of *Acetobacterium* sp., *Acremonium* sp., *Agrobacterium* sp., *Burkholderia* sp., *Cephalosporium* sp., *Clostridium* sp., *Escherichia* sp., *Moorella* sp., *Ochrobactrum* sp., *Pseudomonas* sp., *Salmonella* sp., *Shigella* sp., *Tilachlidium* sp., *Yersinia* sp., and *Vibrio* sp.

3. (currently amended) Process for the biochemical synthesis of 6-amino caproic acid wherein either 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

## H<sub>2</sub>N-CH<sub>2</sub>-CH<sub>2</sub>-CH<sub>2</sub>-CH=CH-COOH [1]

or 6-amino-2-hydroxy-hexanoic acid (6-AHHA), a compound capable of being transformed into 6-aminohex-2-enoic acid, is treated with an enzyme having  $\alpha,\beta$ -enoate reductase activity towards molecules containing an  $\alpha,\beta$ -enoate group and a primary

<u>amino group</u>-according to one of claims 1, characterized in that the enzyme having α,β-enoate reductase activity is an enzyme originating from *Acremonium* sp., *Clostridium* sp., *Moorella* sp. or *Ochrobactrum* sp.

- 4. (previously presented) Process according to claim 3, characterized in that the enzyme having α,β-enoate reductase activity is an enzyme from Acremonium strictum CBS114157, Clostridium tyrobutyricum DSM1460, Moorella thermoacetica DSM1974, Ochrobactrum anthropi NCIMB41200, or Clostridium kluyveri DSM555.
- 5. (currently amended) Process for the biochemical synthesis of 6-amino caproic acid wherein either 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

## $H_2N-CH_2-CH_2-CH_2-CH=CH-COOH$ [1]

or 6-amino-2-hvdroxy-hexanoic acid (6-AHHA), a compound capable of being transformed into 6-aminohex-2-enoic acid, is treated with an enzyme having α,β-enoate reductase activity towards molecules containing an α,β-enoate group and a primary amino group-according to one of claims 1, characterized in that the enzyme having α,β-enoate reductase activity has aerostable α,β-enoate reductase activity and is an enzyme originating from a microorganism selected from the group consisting of species of Agrobacterium sp., Burkholderia sp., Escherichia sp., Pseudomonas sp., Salmonella sp., Shigella sp., Yersinia sp., and Vibrio sp.

6. (currently amended) Process for the biochemical synthesis of 6-amino caproic acid wherein either 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

## $\underline{\mathsf{H}_2\mathsf{N}\text{-}\mathsf{C}\mathsf{H}_2\text{-}\mathsf{C}\mathsf{H}_2\text{-}\mathsf{C}\mathsf{H}_2\text{-}\mathsf{C}\mathsf{H}\text{-}\mathsf{C}\mathsf{O}\mathsf{O}\mathsf{H}} \qquad [1]$

or 6-amino-2-hydroxy-hexanoic acid (6-AHHA), a compound capable of being transformed into 6-aminohex-2-enoic acid, is treated with an enzyme having aerostable  $\alpha.\beta$ -enoate reductase activity towards molecules containing an  $\alpha.\beta$ -enoate group and a primary amino group-according to one of claims 5, characterized in that the enzyme having aerostable  $\alpha.\beta$ -enoate reductase activity is an enzyme originating from an *Escherichia coli* species.

- (previously presented) Process according to claim 6, characterized in that the enzyme having aerostable α,β-enoate reductase activity is an enzyme originating from Escherichia coli K12.
- (previously presented) Process according to claim 1, characterized in that 6aminohex-2-enoic acid is being converted into 6-amino caproic acid at a pH in the range from 3 to 9.
- 9. (previously presented) Process according to claim 8, characterized in that the pH is in the range of from 4 to 8.
- 10. (original) Process according to claim 9, characterized in that the pH is in the range of from 5 to 8.
- 11. (previously presented) Process according to claim 8, characterized in that the pH is in the range of from 5.5 to 7 under anaerobic conditions or of from 6.5 to 8 under aerobic conditions.
- 12. (previously presented) Process according to claim 1, characterized in that the process is carried out in a host organism selected from the group consisting of genera of Aspergillus, Bacillus, Corynebacterium, Escherichia and Pichia.
- 13. (previously presented) Process according to claim 12, characterized in that the process is carried out in a host organism selected from the group consisting of Escherichia coli, Bacillus, Corynebacterium glutamicum, Aspergillus niger and Pichia pastoris host organisms.
- 14. (previously presented) Process according to claim 12, characterized in that in the host organism an  $\alpha,\beta$ -enoate reductase gene encoding an enzyme having  $\alpha,\beta$ -enoate reductase activity towards molecules containing an  $\alpha,\beta$ -enoate group and a primary amino group is cloned and expressed.

Claims 15-27 (canceled)

28. (new) A process for biochemically synthesizing 6-amino caproic acid, the process comprising treating 6-aminohex-2-enoic acid of formula [1] (6-AHEA)

with an enzyme having  $\alpha,\beta$ -enoate reductase activity towards molecules containing an  $\alpha,\beta$ -enoate group and a primary amino group to synthesize 6-amino caproic acid.

- 29. (new) The process according to claim 28, wherein the enzyme having α,β-enoate reductase activity is an enzyme originating from a microorganism selected from the group consisting of species of *Acetobacterium* sp., *Acremonium* sp., *Agrobacterium* sp., *Burkholderia* sp., *Cephalosporium* sp., *Clostridium* sp., *Escherichia* sp., *Moorella* sp., *Ochrobactrum* sp., *Pseudomonas* sp., *Salmonella* sp., *Shigella* sp., *Tilachlidium* sp., *Yersinia* sp., and *Vibrio* sp.
- 30. (new) The process according to claim 28, wherein the enzyme having α,β-enoate reductase activity is an enzyme originating from Acremonium sp., Clostridium sp., Moorella sp., or Ochrobactrum sp.
- 31. (new) The process according to claim 30, wherein the enzyme having α,β-enoate reductase activity is an enzyme from Acremonium strictum CBS114157, Clostridium tyrobutyricum DSM1460, Moorella thermoacetica DSM1974, Ochrobactrum anthropi NCIMB41200, or Clostridium kluvveri DSM555.
- 32. (new) The process according to claim 28, wherein the enzyme having α,β-enoate reductase activity has aerostable α,β-enoate reductase activity and is an enzyme originating from a microorganism selected from the group consisting of species of *Agrobacterium* sp., *Burkholderia* sp., *Escherichia* sp., *Pseudomonas* sp., *Salmonella* sp., *Shiqella* sp., *Yersinia* sp., and *Vibrio* sp.

- 33. (new) The process according to claim 32, wherein the enzyme having aerostable α.β-enoate reductase activity is an enzyme originating from an *Escherichia coli* species.
- 34. (new) The process according to claim 28, wherein 6-aminohex-2-enoic acid is being converted into 6-amino caproic acid at a pH in the range from 3 to 9.
- 35. (new) The process according to claim 34, wherein the pH is in the range of from 4 to 8.
- 36. (new) The process according to claim 35, wherein the pH is in the range of from 5 to 8.
- 37. (new) The process according to claim 34, wherein the pH is in the range of from 5.5 to 7 under anaerobic conditions or of from 6.5 to 8 under aerobic conditions.
- 38. (new) The process according to claim 28, wherein the process is carried out in a host organism selected from the group consisting of genera of Aspergillus, Bacillus, Corynebacterium, Escherichia, and Pichia.
- 39. (new) The process according to claim 38, wherein the process is carried out in a host organism selected from the group consisting of *Escherichia coli*, *Bacillus*, *Corynebacterium glutamicum*, *Aspergillus niger*, and *Pichia pastoris* host organisms.
- 40. (new) The process according to claim 38, wherein the host organism an  $\alpha,\beta$ -enoate reductase gene encoding an enzyme having  $\alpha,\beta$ -enoate reductase activity towards molecules containing an  $\alpha,\beta$ -enoate group and a primary amino group is cloned and expressed.